

Background

Water Corporation 108 WWTI

14 Metro 94 regional

- Metro
 - Biosolids Cake

Stabilisation by mesophilic anaerobic digestion Woodman Point WWTP 130 MGD Beenyup WWTP 120 MGD

- LAB

Stabilisation by Lime Treatment Subiaco WWTP 60 MGD

Regional

78 oxidation pond processes 16 Activated sludge processes (IDEA)





Regulation

• W A Guideline

Western Australian guidelines for biosolids management (Dec 2012)

- Living document to include further research and best practice management.
- EP Act (WA) 1984
- Health Act



Security through diversity

- Focus is on diversifying i.e. compost/ agriculture/ forestry and ensuring viability in each market.
- Multiply options reduce exposure to market loss
- Ensure market security through "end user" contracts and/or agreements.



Current markets

Perth

- Agriculture
 - 11500 dry t
- Compost
 - 4050 dry t
- Forestry
 - 2600 wet t

Regional

- Compost
 - 3000 dry t

approximate volumes





Odour

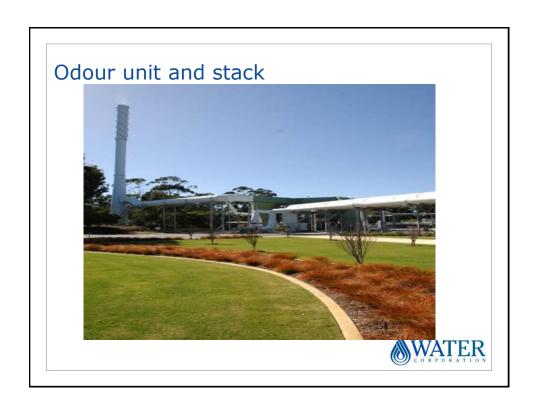
Treatment Plants

- Sludge treatment works ducted to odour control systems
 - multi-stage chemical scrubbers. (caustic scrubber + Odour-guards)
 - biological scrubbing facility upstream of the chemical scrubbers.
 - stack for discharge of treated gases from the scrubbers.

Transport

- Currently investigating other vessels / modes of transport (LAB).
- Distance to outlet







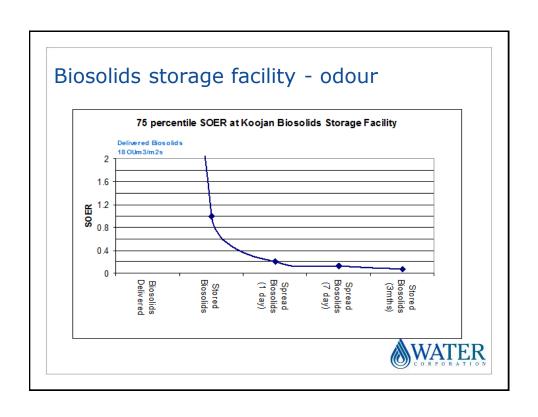
Odour

- Land application
 - Distance to residence / towns
 - Minimise on site storage
 - Incorporation
 - Wash vehicles after loading and unloading
 - Inform local community









Odour survey results

- · The 75 percentile odour emission rates
- Ausplume model
- · Winds measured on the site
- Stored
 - Modelling from data -noticeable odour extending for 400 m to 500 m.
 - Field survey confirmed sampling odour detected maximum of 400 m
- Land applied
- modelling from data noticeable odour extending for 250 m to 350 m.
- Field survey confirmed sampling odour detected for maximum of 350 m from the spreading operations



Biosolids odour reduction project

- no significant differences between the sludge and the biosolids in terms of the types of compounds present
 - biosolids contained much greater quantities of the odorous sulphur compounds (DMS, DMDS and DMTS) than the sludge samples.
- oxidation ditch sludge (WWTP 3 and WWTP 4)
 - higher concentrations of the volatile sulphur compounds (DMS, DMDS and DMTS) and OVACs indole and skatole
- odour panel assessments supported by the analysis of the biosolids by HS SPME-GC-MS that:
 - the aged biosolids sample was least odorous with an earthy/musty/mouldy odour.
 - WWTP 3 as most odorous with a faecal/septic odour
- follow up analysis ~ one month later showed
 - an increase in the number of panellists detecting a strong faecal odour from WWTP 1 and WWTP 2 which was not detected in the initial assessment. These observations were consistent with the detection of significant concentrations of indole and skatole by HS SPME-GC-MS.
- Chemical addition trials of alum addition to digested sludge prior to dewatering will be conducted in early April 2013.



